

Monday, September 25, 2017 10:45:52 AM

166410

Page 1

Item ID:	D2126-0675	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:						
Item Name:	Locking Seal-67.5"				Stop	*NS2*
Start Date:	9/20/2017	Start Qty:	1.00	*1*	Cust Item ID:	
Required Date:	9/21/2017	Req'd Qty:	1.00	*1*	Customer:	
Reference:	SO 132444					

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

[illegible]

Work Order ID 166410***166410***

Page 2

Monday, September 25, 2017 10:45:52 AM

Item ID: D2126-0675 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Locking Seal-67.5"
Start Date: 9/20/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 9/21/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: SO 132444

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

DAS
21
9-29

SEP 25 2017

SEP 25 2017



SEP 25 2017

Picklist Print

Monday, September 25, 2017 10:45:55 AM

Page 1

Work Order ID: 166410

166410

Parent Item: D2126-0675

D2126-0675

Parent Item Name: Locking Seal-67.5"

Start Date: 9/20/2017

Required Date: 9/21/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A02.05.17New IssueNG
DWG REV.D DD VERF:JLM

IPP REV:B 16.05.06 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2126		Manufactured	No			110	f	172.6288	5.635	5.635			

D2126

Locking Seal (Sold Per Foot)

**

Location

Loc Qty

Loc Code

ST414

172.6287685

129650

0.00000012

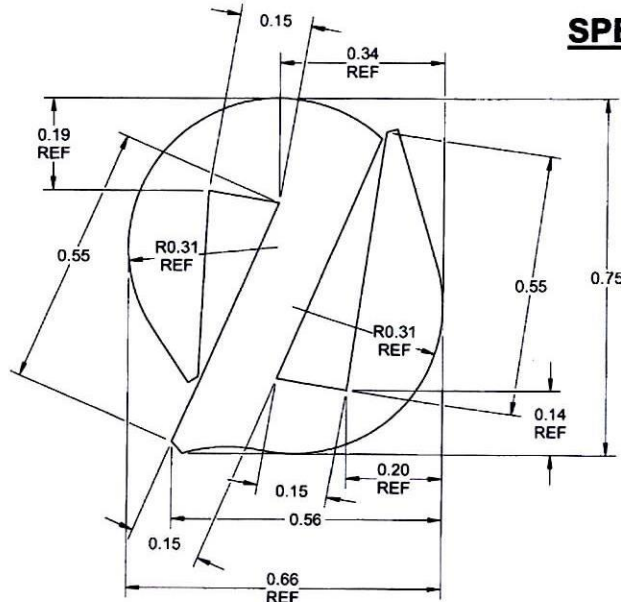
144146

172.628768

SEP 25 2017 9:46 DAS

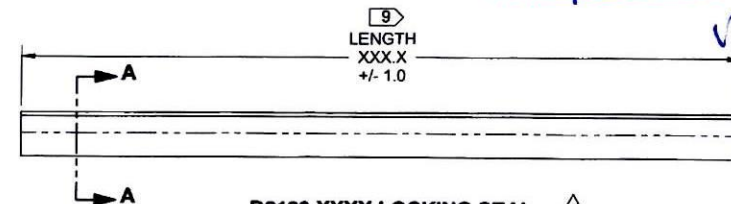
SPECIFICATION CONTROL DRAWING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 166410 MW
1209-25



3 SECTION A-A

8

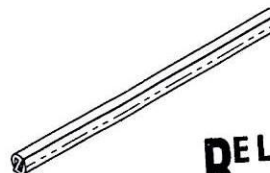


D2126-XXXX LOCKING SEAL

DART P/N	MATERIAL	COLOR	DUROMETER	SPEC	WEIGHT (lbs) (PER LINEAR FOOT)	PREFERRED SUPPLIER	SUPPLIER P/N	SUPPLIER DIE NUMBER
D2126-XXXX	SBR RUBBER	BLACK	85	ASTM D1418	0.13	ACCURATE RUBBER	110750004	631

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: UNLESS OTHERWISE NOTED +/- 0.06
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE
- 8) ALL NON DIMENSIONED FEATURES PER SUPPLIER'S DIE
- 9) PART NUMBER DEFINITION: D2126-XXXX
XXXX = LENGTH IN INCHES
EG: D2126-0875 = 87.5 INCHES LONG



RELEASED
2016-05-04
ECN 16-571

APPROVED

D	REFORMATTED, REDRAWN, MATERIAL CLARIFIED. SEE PAR14-321.	AJS	14.08.07
C	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS.	KE	99.03.15
B	REDRAWN; ADD PATTERN	KE	98.12.01
A	NEW ISSUE	JB	92.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2126 TITLE LOCKING SEAL COPYRIGHT © 1992 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	AJS		
CHECKED	DB		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS	REV. D SHEET 1 OF 1 SCALE NTS	
DATE	14.08.07		